

SQUARES



LOW CONTENT BRAZED CBN INSERTS - DR-50, 450 & 500

HIGH CONTENT BRAZED CBN INSERTS - DR-75, 85, 95, 400, 650 & 900

PRODUCT RANGE OF DR-CBN CUTTING TOOL INSERTS FOR I.S.O. TOOL HOLDERS - Single Edge Consumable E, F, T or S Edge Condition, Designated ‘CE’.

| Product Reference | Inscribed Circle (mm) | Thickness (mm) | Radius (mm)                           | Example Insert |
|-------------------|-----------------------|----------------|---------------------------------------|----------------|
| Squares           |                       |                |                                       |                |
| SNUN 1204**       | 12.70                 | 4.76           | 0.2 – 1.6                             |                |
| SNUN 0903**       | 9.52                  | 3.18           | 0.2 – 1.2                             |                |
| SNMA 1204**       | 12.70                 | 4.76           | 0.2 – 1.6                             |                |
| SNMA 0903**       | 9.52                  | 3.18           | 0.2 – 1.2                             |                |
| SCMW 1204**       | 12.70                 | 4.76           | 0.2 – 1.6                             |                |
| SCMW 09T3**       | 9.52                  | 3.97           | 0.2 – 1.2                             |                |
| SPUN 1203**       | 12.70                 | 3.18           | 0.2 – 1.6                             |                |
| SPUN 0903**       | 9.52                  | 3.18           | 0.2 – 1.2                             |                |
| SPKN 1203**       | 12.70                 | 3.18           | 0.2 – 1.6<br>(or milling wiper facet) |                |
| SPKW 1204**       | 12.70                 | 4.76           | 0.2 – 1.6<br>(or milling wiper facet) |                |

Typical Order Example: - 30 pieces SNMA 120404T CE DR-85